

Rulon® 945

The following table is a list of typical physical property values for Rulon® 945

Properties	ASTM	Units [Metric]	Value [Metric]
GENERAL			
Specific Gravity	D792	—	1.90
Hardness Shore D	D785	—	65
MECHANICAL			
Tensile Strength	D4894	psi [MPa]	3,000 [20.7]
Elongation	D4894	%	20
Deformation under Load @ 1500 psi, 24 Hrs., RT	D621	%	0.7
Deformation under Load @ 2000 psi, 24 Hrs., RT	D621	%	1.4
THERMAL			
Heat Deflection temperature	D648	°F [°C]	208 [97.8]
Flammability	D635	In/min [m/s]	Non-flammable
RECOMMENDED OPERATING LIMITS			
Maximum Pressure (P)	—	psi [MPa]	1,200 [8.3]
Maximum Velocity (V) with no pressure	—	ft/min [m/s]	400 [2]
Maximum PV (P x V)	—	psi x ft/min [MPa x m/s]	10,000 [0.35]
Minimum Mating Surface Hardness			
Rockwell Scale	—	—	Rc35
Tribological			
Friction – static & dynamic	—	—	0.20 – 0.35

Coefficient of Thermal Expansion		x 10 ⁻⁵ m/m°C		x 10 ⁻⁵ in/in/°F	
TMA		Cross Direction	Molded Direction	Cross Direction	Molded Direction
78 to 400 °F	26 to 204 °C	5.0	12.7	2.8	7.1

Cross Direction: Parallel to length of molded or extruded rod or tube.
Molded Direction: Perpendicular to length of molded or extruded rod or tube.

NOTE: The data listed here falls within the normal range of properties but should not be used to establish specification limits nor used alone as the basis of design. Saint-Gobain Performance Plastics assumes no obligation or liability for any advice furnished by it or for results obtained with respect to the products.

Features / Benefits

- Very low wear and deformation under load
- Excellent chemical resistance
- Good dimensional stability

Working Temperature Range

- - 400 °F to + 550 °F
[- 240 °C to + 288 °C]

Color

- Black

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Saint-Gobain Performance Plastics Corporation

Bristol, RI 02809 USA
Tel: (401) 253-2000
Fax: (401) 253-8211

Saint-Gobain Performance Plastics N.V.

B-2550 Kontich – Belgium
Phone : +32 3 458 28 28
Fax : +32 3 458 26 69

Saint-Gobain KK Performance Plastics

Tokyo 102-0083, Japan
Phone : +81 33 26 30 285
Fax : +81 33 26 30 286

www.plastics.saint-gobain.com

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